

# TRADESEAL

Solvent based acrylic sealer for masonry surfaces

## DESCRIPTION

Pen Shield AC25 is a clear concrete dust proofer and sealer that makes concrete easy to clean while ensuring the surface is resistant to penetration from oils and other liquids. It is ideal for external driveways, light industrial floors, warehousing and car parking areas. **TRADESEAL is available in a Gloss finish.**

Tradeseal has excellent adhesion to cementitious based products.

## PRODUCT FEATURES & BENEFITS

- Excellent adhesion
- Easy to apply with brush, roller or spray application
- Comes ready to use
- UV stable
- Easy to re-coat
- Suitable for external use
- Cost effective

## TYPICAL APPLICATIONS

Tradeseal can be used in a variety of applications, driveways, warehouse floors, light industrial floors, urban landscaping, patios and entertaining areas.

## APPLICATION RATES

Tradeseal is designed for a two coat application, total application rates are typically between 3-3.5m<sup>2</sup> per litre over 2 coats, depending on the substrate. (Contact manufacturer for more details).

## PACK SIZES

Tradeseal is available in 20ltr containers.

## PERFORMANCE PROPERTIES

COLOUR	CLEAR
FINISH	GLOSS
VOLUME SOLIDS	APPROX 24%
SPECIFIC GRAVITY	
POT LIFE	12 MONTHS IN FULLY SEALED DRUM
DRYING TIME	TOUCH DRY 2 HOURS @ 25°C
RECOAT TIME	2 HOURS AT 25°C
FULL CURE	7 DAYS @ 25°C

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## **SURFACE PREPARATION**

The concrete substrate must be cured in accordance with relevant standards, the concrete must be a cured for a minimum of 14 days prior to the application of Tradeseal.

All concrete must be clean, dry and free of all contaminants prior to the application of Tradeseal, this includes curing compounds and release agents.

As Tradeseal is a relatively thin coating the substrate must be a fine texture, any surface irregularities will cause extra wear on the coating.

## **APPLICATION OF PRODUCT**

### ***Existing Concrete***

All surface contaminants must be removed, once removed clean the concrete surface using CONPELL GP Degreaser, making sure to remove all oil stains (strictly following manufacturer's instructions), then ensure all traces of the degreaser is thoroughly washed away using a high pressure water blaster.

If the surface is sealed, apply a thin coat of xylene to soften the sealer prior to application of Tradeseal.

If the existing sealer is unknown, apply a small sample of Tradeseal to a small area and observe for two-three weeks, evaluate whether the sealers are bonding satisfactorily. If the existing sealer is unsound, it will need to be completely removed, all surfaces must be thoroughly dry before applying the sealer.

### ***Over New Concrete***

All surface contaminants must be removed, once removed clean the concrete surface using CONPELL GP Degreaser, making sure to remove all oil stains (strictly following manufacturer's instructions), then ensure all traces of the degreaser is thoroughly washed away using a high pressure water blaster.

Where efflorescence or laitance are present, cleaning the surface using a mild acid wash may be required (one part hydrochloric acid to 20 parts water). Leave the acid wash solution on the surface for five minutes then remove the acid wash solution using clean water and a high-pressure water blaster. **DO NOT USE ACID SOLUTION ON COLOURED CONCRETE.**

All concrete surfaces must be thoroughly dry before applying the sealer.

## **Application**

### ***FIRST COAT***

1. Apply Tradeseal using a quality medium napped roller or metal low-pressure sprayer.
2. Allow a minimum of two hours between coats, for best results allow 24 hours before applying the second coat.

### ***SECOND COAT***

Stir thoroughly and apply as above, however thinning is not required. Apply the second coat at right angles to the previous coat.

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## CLEAN UP

Wash all equipment thoroughly with xylene.

## CURING

Curing time depends on the temperature. Tradeseal is usually touch-dry in 20 minutes at 25°C.

The concrete can usually be walked on after 24 hours. Allow seven days before using vehicular traffic or cleaning with chemicals.

## COATING LIFESPAN

The expected lifespan of the coating will be effected by the location, weathering and traffic the concrete is subjected to. In exposed, heavy traffic areas, re-coating may be necessary after 18 months. In light use areas, protected from adverse weather conditions the coating will last longer.

## TRACTION ENHANCEMENT

The final texture must be created through the texture of the concrete surface, care must be taken when sealing concrete to ensure that the surface texture has sufficient profile to provide adequate traction.

If added traction is required, crushed glass should be broad cast between coats of Tradeseal, this however is only a short term solution as the crushed glass will break down with regular traffic.

## PRECAUTIONS

- Do not apply to damp surfaces.
- Protect surrounding areas from over spray, buildings, plants, drains etc.
- Wear suitable protective wear, solvent resistant gloves, protective clothing, safety goggles and organic vapour respirator.
- Protect sealed surface from moisture for a minimum of 6 hours.
- Avoid applying Tradeseal in windy conditions.
- Apply Tradeseal between 10°C - 35°C.

## STORAGE

- Keep Tradeseal stored in a dry area, away from direct sunlight & frost.
- Store between 10°C & 30°C.
- Tradeseal has a shelf life of 12 months in an unopened container.
- Ensure partly used drums are correctly sealed.

## FIRE

Tradeseal is flammable.

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## SAFETY PRECAUTIONS

- Wear appropriate protective equipment, including clothing, gloves, appropriate respiratory mask and goggles.
- If poisoning occurs, contact doctor or Poisons Information Centre.
- If contact with skin occurs, remove contaminated clothing and thoroughly wash skin.
- If swallowed do not induce vomiting, give a glass of water.
- If in eyes, hold eyes open and flood with water for at least 15 minutes then see doctor immediately.
- For further information refer to the relevant Material Safety Data Sheet.

## IMPORTANT INFORMATION

The information and recommendations relating to Tradeseal are given based on current knowledge and experience. Due to variances in material substrates and site conditions no warranties implied by law or, fit to purpose of the product can be implied. We accept no responsibility for loss or injury due to the incorrect handling or improper use of the product, limiting the cost of our liability to the replacement product cost only. Always refer to current Product Technical Data Sheets.

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